

Certificate

TÜVNORD/15085/CL1/400/20/2A2

Report no. / Manufacturer no. / Validity notice: 8123575309 / 15090 / 2025-02-14 - 2026-07-03

Welding of railway vehicles and components according to EN 15085-2:2020+A1:2023

TÜV NORD Systems GmbH & Co. KG hereby certifies that the welding company

VA-KO Vagon Konteyner Makina
Müh. Proje San. Tic. A.S.
Istiklal Mah. Temelli cd. No:91, Temelli/Sincan/Ankara
06909 Ankara
Turkey

fulfills the requirements of the TNS-EN15085 certification scheme
for the scope

EN 15085-2 classification level CL1
in the type of activity D, P, S

in the range indicated in the annex.

Lead auditor:
B.Sc. ARSLAN

Hamburg, 2025-02-14



certification body, Dipl.-Ing. (FH) ROHARDT

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Scope of the certificate

TÜVNORD/15085/CL1/400/20/2A2

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2	t = 3 - 16 mm	FW
121	1.2	t = 3 - 14 mm	BW
121/135	1.2	t = 3 - 12 mm	BW
121/141	1.2	t = 3 - 12 mm	BW
135	1.2 1.2 1.3 1.2 1.2 1.2 1.2/3.1 1.2/8.1 3.2 3.2 X120Mn12/1.2	t = 1.5 - 6 mm t = 3 - 24 mm t = 3 - 24 mm t = 3 - 40 mm t = 6 - 24 mm t = 10 - 40 mm t ≥ 5 mm t = 3 - 30 mm t = 3 - 12 mm t = 3 - 12 mm t = 2.1 - 10 mm	BW BW, fully mechanized FW, BW FW, 3<a<6 FW, fully mechanized BW FW, fully mechanized, Single layer 7,5<a<15 and semi-mechanized multi layer FW BW FW FW
135/141	1.2	t = 3 - 12 mm	BW
138	1.2 1.2	t = 1.5 - 60 mm t = 7.5 - 60 mm	FW, 4,5<a<9, single layer BW, FW =>3
141	1.2	t = 3 - 16 mm	FW, BW
141/135	1.2	t = 3 - 16 mm	FW, BW

Area of Application:

- New build of railway vehicles and their components
- Design of components for railway vehicles
- Purchase and supply of welded components

Responsible welding coordinator(s):

Utku Topkaya, Level A (IWE)

born: 1996-12-11

1st deputy(ies) of the responsible welding coordinator(s):

Batuhan Yolcuoğlu, Level A (IWE)

born: 1994-05-16

Others deputies:

Gökтуğ Özkan, Level C

born: 1996-12-12

Remarks:

Further Manufacturing site:
Alci OSB Mah. 2011 cd. No:3A/1, Sincan/Ankara