

Certificate

TÜVNORD/15085/CL1/401/20/1A3

Report no. / Manufacturer no. / Validity notice: 8124491786 / 14949 / 2026-02-03 - 2026-07-03

Welding of railway vehicles and components according to EN 15085-2:2020+A2:2025

TÜV NORD Systems GmbH & Co. KG hereby certifies that the welding company

VA-KO Vagon Konteyner Makina (VA-KO1)**Müh. Proje San. Tic. A.S.****Akyazı Mevkii Ankara Yolu 3.Km Beypazarı****06730 Ankara****Türkiye**fulfills the requirements of the TNS-EN15085 certification scheme
for the scope**EN 15085-2 classification level CL1
in the type of activity P**

in the range indicated in the annex.

Lead auditor:
B.Sc. ARSLAN

Hamburg, 2026-02-03



certification body, Dipl.-Ing. (FH) ROHARDT

TÜV NORD Systems GmbH & Co. KG

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Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2/8.1	t = 3 - 30 mm	FW
121	1.2 1.2	t = 3 - 14 mm t = 10 - 40 mm	BW FW, fully mechanized, 10-24mm for semi-mechanized
135	1.2 1.2 1.3 3.1/8.1 1.2, 3.1, 3.2 1.2 1.2 1.2/3.1 1.2/5.1 1.2/8.1 1.2/8.1 3.1 3.1/6.2 3.2 3.2 3.2 3.2	t = 1.5 - 6 mm t = 3 - 24 mm t = 3 - 24 mm t = 3 - 24 mm t = 3 - 40 mm t = 6 - 24 mm t = 10 - 40 mm t ≥ 5 mm t ≥ 5 mm t = 3 - 20 mm t = 3 - 20 mm t = 6 - 30 mm t = 10 - 44 mm t = 3 - 12 mm t = 6 mm t = 6 mm t = 6 mm	BW BW, fully mechanized FW, BW BW FW FW, fully mechanized BW FW, fully mechanized, and semi-mechanized FW BW FW, BW BW BW FW, BW, 3,8 < a < 7,6 BW FW FW, fully mechanized
138	1.2 1.2 1.2/5.1	t = 1.5 - 60 mm t = 7.5 - 60 mm t = 15 - 60 mm	FW, single layer, FW 2,1<t<6 BW, FW =>3 BW
521	2.2	t = 3 - 5 mm	FW, 2,25 < a < 4,5

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Utku Topkaya, Level A (IWE)

born: 1996-12-11

1st deputy(ies) of the responsible welding coordinator(s):

Batuhan Yolcuoğlu, Level A (IWE)

born: 1994-05-16

Others deputies:

Alper Can, Level C
Hakan Turan, Level C
Erdal Gürbüz, Level C
Mehmet Bolat, Level C
Serdar Ertuğrul, Level C
Serhat Sevimli, Level C
Caner Fidan, Level C

born: 1995-01-04
born: 1987-10-29
born: 2001-11-15
born: 1992-05-08
born: 2002-02-14
born: 2002-01-03
born: 2000-09-11

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Remarks:

Further Manufacturing site:

Ayvasik Mh. Alparslan Türkeş Blv. No:7/1 Beypazari
(VA-KO2)

Ayvasik Mh. Alparslan Türkeş Blv. No:36/1 Beypazari
(VA-KO3)

Ayvasik Mh. Akyazi Küme Evleri No:86 Beypazari (VA-KO4)